

DART AEROSPACE LTD	Work Order:	23988
Description: <i>Symmetric Turbine</i>	Part Number:	861-43001-113
Dwg: <i>861-43001 Rev B</i>	Qty:	<i>28.17</i> Page of

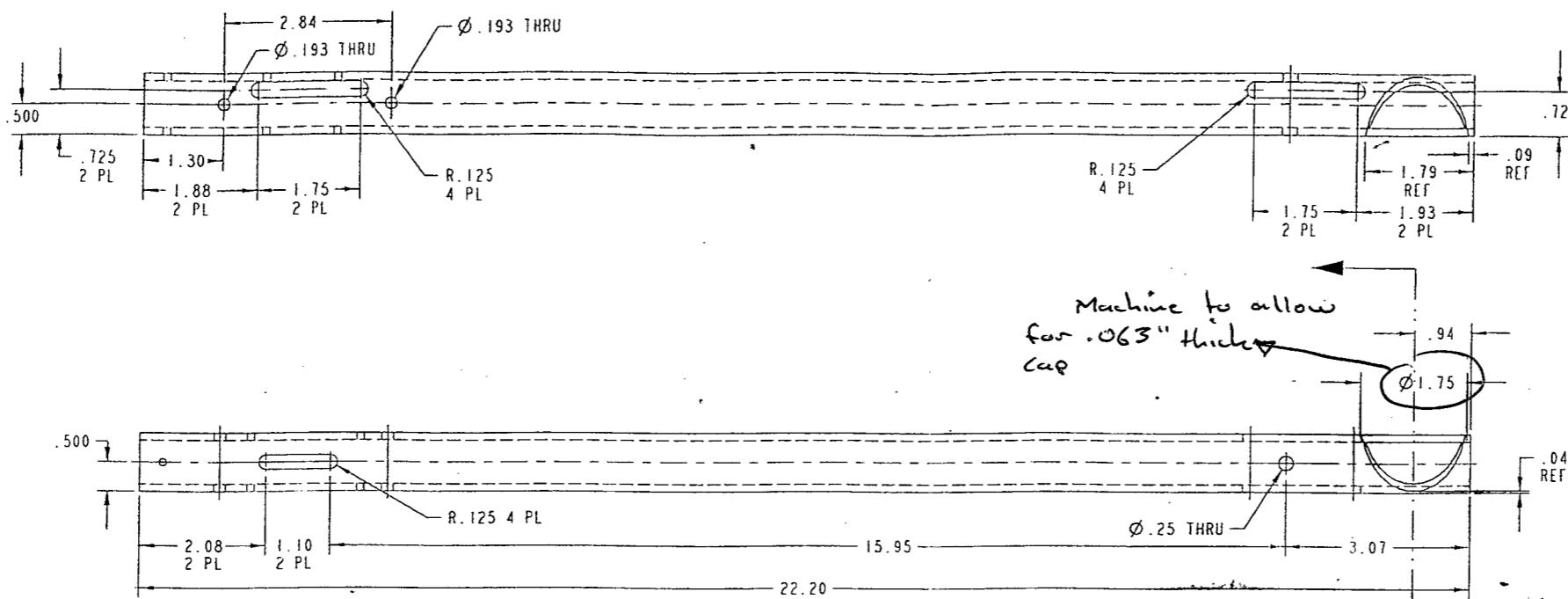
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler		U 050902	20
2	MR	Marking dimensionally as per Dwg 861-43001 Mach. hole-T6 1.00" x 1.00" x .125" wall Symmetric. Batch: 18147		EP	05/09/13 17
3	QC2	Inspect parts as they come off the machine		EP	05/09/13 17
4	MR	Machining as per Radius as per Rev B of 861-43001		EP	05/09/13 17
5	QC2	Inspect parts as they come off the machine		EP	05/09/13 17
6	QC3	Second Check		SD	05.09.15 17
7	MR	Return		EP	05/09/13 17
8	SI	Identify & Stock		AD	05/09/21 17
9	PC	Cost Part			
10	DC	Class W/0. 40.00 Loss 121 40.00		SDC	05.09.23 17

Rev	Date	Change	Revised By	Approved
				GPW

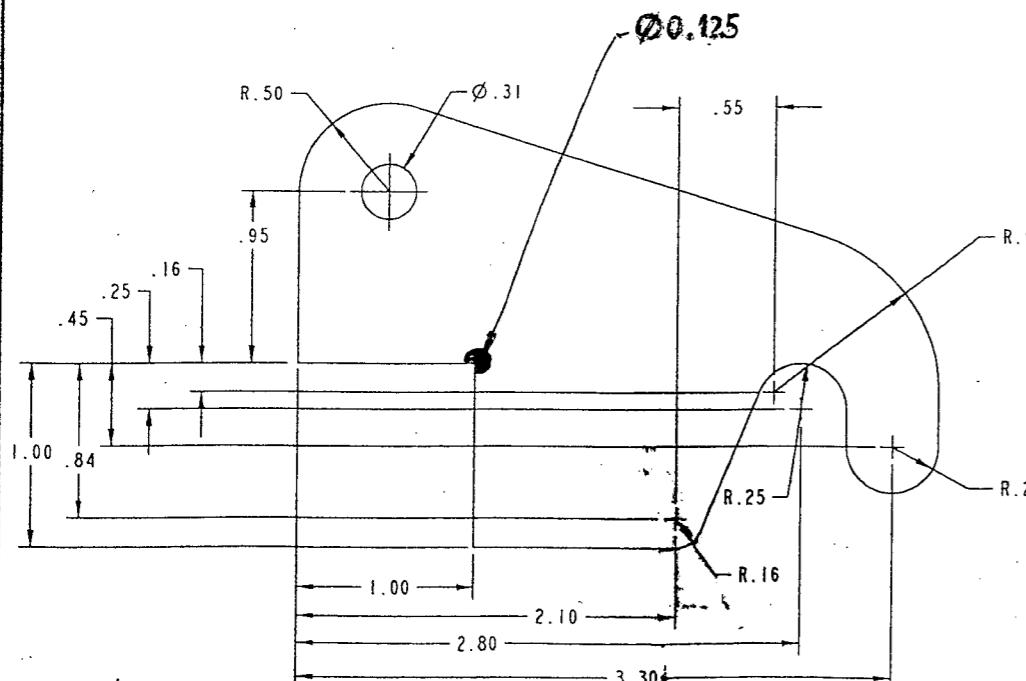
Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
05/09/13	# 4	OE B6743001-113 SCRAP was place in vise wrong	Initial 18 05/09/13	Scrap + Replace and Destroy	Sign & Date ES 05/09/13	18 05/09/13	DB 05/09/13	DB 05/09/13

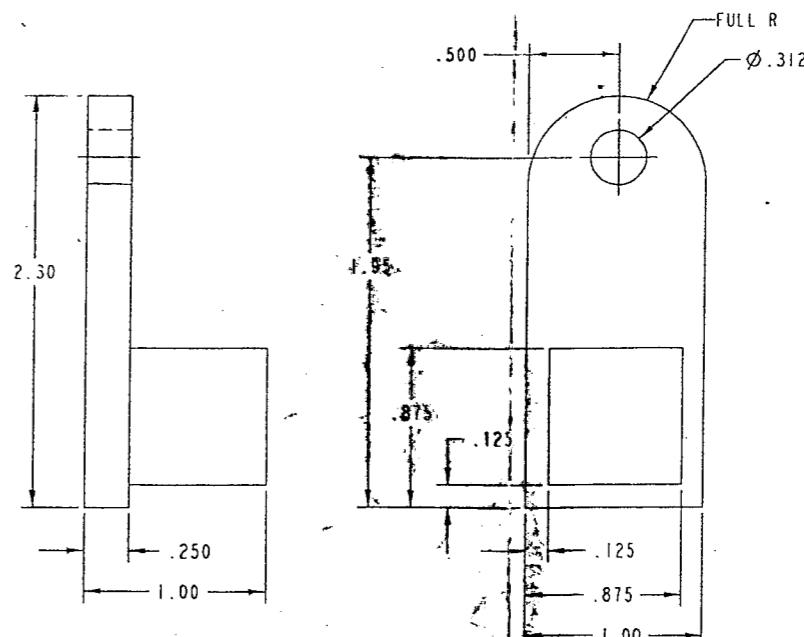
PAR#: N/A Fault Category: N/A DQA: D Date: 05/09/23



113 SQUARE TUBE
MATL: 1.00 SQ X .125 WALL, 6061-T6, QQ-A-200A
SCALE 0.750.



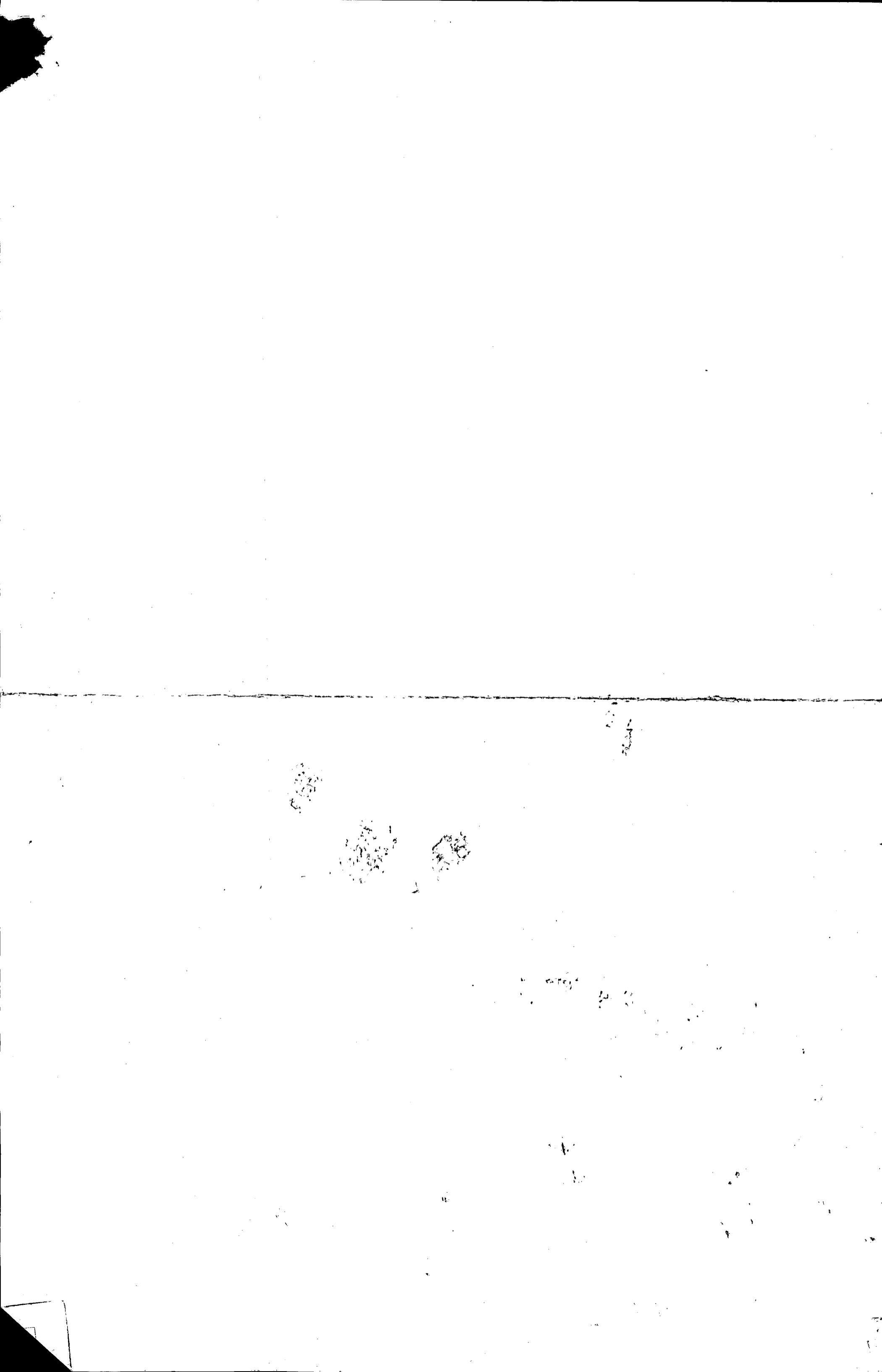
117 HOOK PLATE
SH
14
3B
MATL: .25 THK, 6061-T6, QQ-A-250/11
SCALE 2,000



① -119 END CAP CLEVIS
JCM MATL: 6061-T6, QQ-A-200/8
SCALE 2,000

ATTENDING GUY

PREMIER AVIATION, INC.			
2621 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE IDENT NO.	OWS NO.	REV.
D	DOSUV8	B67-43001	B
SCALE:	WT:	SHIFT	33 OF 45



0000000000

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
11:26 am

Work Order No : 0023988 X
Project Name : pB67-43001-113
Project For : WK538
Work Order Type : Main
Main WO Number :
House Part Number : pB67-43001-113
Description : Square Tube
Manufactured : No
Amount Req'd : 2017
Amount Done : 0
Start Date : 08-09-05
Est Finish Date :
Act Finish Date :
Drawings Reqd : No
Ok for Approval :
Approval Rec'd :
Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

DART AEROSPACE LTD	Work Order:	23988
Description: -113 Square Tube	Part Number:	867-43001-113
Inspection Dwg: 867-43001 Rev 58		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.725 X2	±.010	.721	✓			
.500	"	.500	—			
.125	"	.125	✓			
.193	.005 -.001	.192	—			
.250	.005 -.001	.252	—			
2.840	±.03	2.835	—			
.09	"	.090	✓			
1.79	"	1.893	✓			
1.93	"	1.930	—			
1.75 X2	"	1.746	—			
1.88	"	1.882	—			
1.30	"	1.305	—			
.500	±.010	.500	—			
2.08	±.03	2.08	—			
1.10	"	1.092	—			
22.20	"	22.20	—			
15.95	"	15.950	—			
3.07	"	3.07	✓			
.04	"	.060	—			
.94	"					
Φ1.75	.010 -.001	1.875	✓			Machine 1/5.1063
1.00 X.125 W	±.010	✓	✓			Mat'l
.88	±.03					

Measured by:	RG	Audited by:	EP	Prototype Approval:	
Date:	05.09.12	Date:	05.09.12	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	